



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3916-5
Job Sheet 199432



Part No: D3916-5

Job Qty: 8 pcs

Part Name: Light Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 9/9/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	8 pcs	9/9/19	9/9/19	0.00 2.29	Large Fab - 1		
						Large Fab - 10		
						Large Fab - 2		
						Large Fab - 3		
						Large Fab - 4		
						Large Fab - 5		
						Large Fab - 6		
						Large Fab - 7		
						Large Fab - 8		
						Large Fab - 9		
						Large Fab - 11 (Various)		
110	QC 5	8 pcs	9/9/19	9/9/19	0.00 0.00	QC 5 - 10		
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
						QC 5 - 61		
						QC 5 - 81		



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S226812



Part: D3916-5

Job No: 199432

Serial No/Balen: S226812

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/28/19

120 Packaging 3-1 - Stock - B4B 8 pcs

9/9/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

130 QC 21 - SA

8 pcs

9/9/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS *

21

9-39

OCT 28 2019

Part Op 100 - Large Fab 8 (Fabricate per Drwg) 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make
 Descriptions: line at 9.00" annd use jig for other line***

110 - (QC5- Inspect part completeness to step on W/O)

120 - Packaging3 Large Fab (Identify as per dwg & Stock Location: LOCATION: WA004-4

130 - QC21 (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	33.3280 ft (4.166 ea)	100-Large Fab - Basket - 1	5221680

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.500W.049	33	1,229	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____		DISPOSITION		DEPARTMENT/PROCESS															
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube Machining ☐ Large Fab ☐		Cross tube Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐									
Date: _____	Sequence #: _____	QTY Affected: _____		Disposition		Completed By		MRB (QS1042)											
Description Work Order Deviation								Lead hand / Supervisor											
								QC / QA Coordinator											
Root Cause				FAULT CATEGORY															
Operator ☐				Pressure/Forced ☐				Contamination ☐				Power Loss/Surge ☐				Positioned Wrong ☐			
Manufacturing Process ☐				Bending ☐				Misaligned/off center ☐				Folio/Program ☐				Outside Tolerance ☐			
Equip/Tooling ☐				Crushing ☐				BOM/Route ☐				Broken/Damage/Defect ☐				Grain Direction ☐			
Handling/Preservation ☐				Cracks ☐				Crimp/Kink/Ripple/Wave/Twist ☐				Incomplete/Unclear Instructions ☐				Weld ☐			
Material ☐				Marks/Chatter ☐				Drill Holes ☐				Wrong Stock Pulled ☐				Finish ☐			
Product Improvement ☐				Mislabeled ☐				Fit/Function ☐				Out of Sequence ☐				Part Lost/Missing ☐			
Process Improvement ☐				Other/Details: _____								Off-set/Set-up ☐				Misread ☐			
Human Factors ☐																			